

Pressure generating system

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Ref :**T. Shimamoto, Seminar design (2013)**, Tullis and Tullis, Experimetal deformation techniques (1986), Paterson and Wong Experimental rock déformation: the brittle field (2005), ...

Gas Booster (GS Booster)

Function:

A gas booster is designed to increase the pressure of gases such as Argon, Nitrogen, or CO₂, reaching high levels necessary for gas-medium deformation experiments.

How It Works:

It operates using a piston-cylinder system, where a low-pressure gas is progressively compressed to achieve high pressures. This process effectively transforms the input gas into a high-pressure output, suitable for experimental use.

Application:

Widely used in Paterson-type gas-medium apparatus, the gas booster controls the confining pressure up to 150 MPa, simulating high-pressure conditions found deep within the Earth.

Setup Requirements:

The gas booster must be connected to both a compressed air supply and the gas supply/discharge system for effective operation.

Compression Stage:

Typically operates with a single stage of compression, efficiently raising the pressure to required levels.

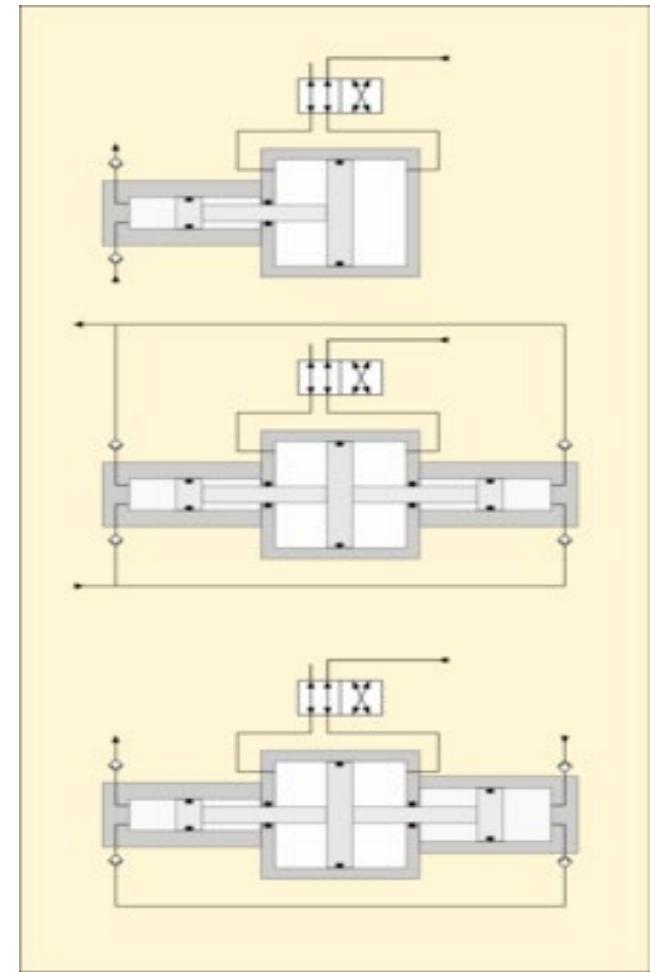


diagram of pneumatic powered gas booster types. Top to bottom: Single stage, single action; single stage double action; two stage double action

Hydraulic Pump

Function:

A hydraulic pump is a machine that converts mechanical power into hydraulic energy, which generates pressure and liquid flow (typically oil or water). The driving force for the pump is supplied by a main engine, such as an electric motor, human effort ... This power drives a wheel, gear or blade to create fluid flow within the pump body.

How It Works:

Different types of pumps (gear, vane, and piston pumps) use different mechanisms to generate fluid flow and pressure:

- **Gear Pump:** Two gears rotate in opposite directions, creating chambers that expand and contract, generating fluid flow and pressure.
- **Vane Pump:** Vanes are pushed outward by centrifugal force and then pushed back into the rotor as they pass the pump's inlet and outlet, generating fluid flow and pressure.
- **Piston Pump:** A piston moves back and forth inside a cylinder, creating chambers of varying sizes that draw in and compress the fluid, generating flow and pressure.

Performance Factors:

A hydraulic pump's performance is determined by the size and shape of its internal chambers, the speed at which the pump operates, and the power provided to the pump. Hydraulic pumps use an incompressible fluid, typically petroleum oil the working fluid. **Types:**

- **Manual Pumps:** Require hand operation.
- **Motor-Driven Pumps:** Automatically generate pressure via electric motors.

Application:

Hydraulic pumps are used in piston-cylinder systems and Griggs-type deformation apparatus to generate the pressure required for deforming solid materials.



Electronic pump to
70 MPa with 1.8
liter/min flow rate

Gas Rig in Hiroshima

Intensifier

Function:

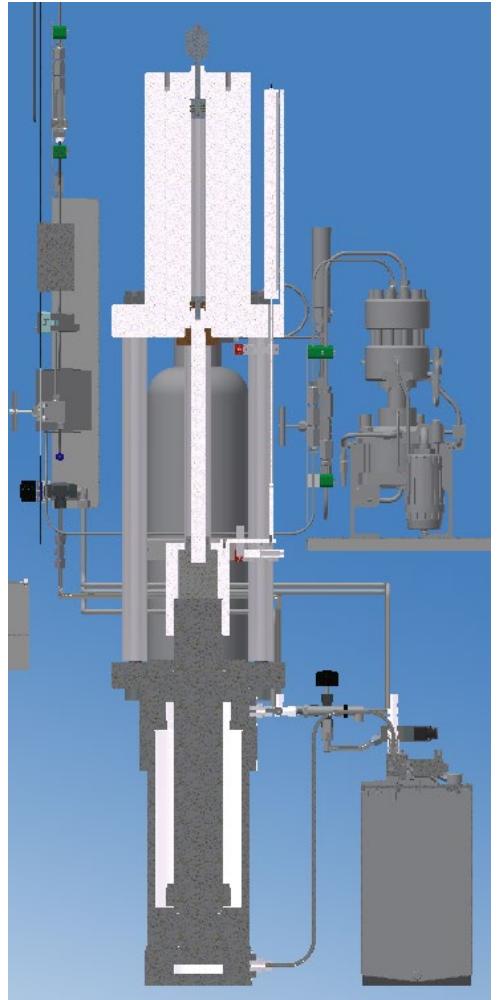
An intensifier converts low-pressure hydraulic fluid into high-pressure output with reduced volume.

How It Works:

It uses two mechanically linked pistons of different diameters. The larger piston moves the smaller piston, which results in a higher pressure. The pressure is inversely proportional to the area of the piston, meaning the smaller piston creates a much higher pressure based on its reduced area.

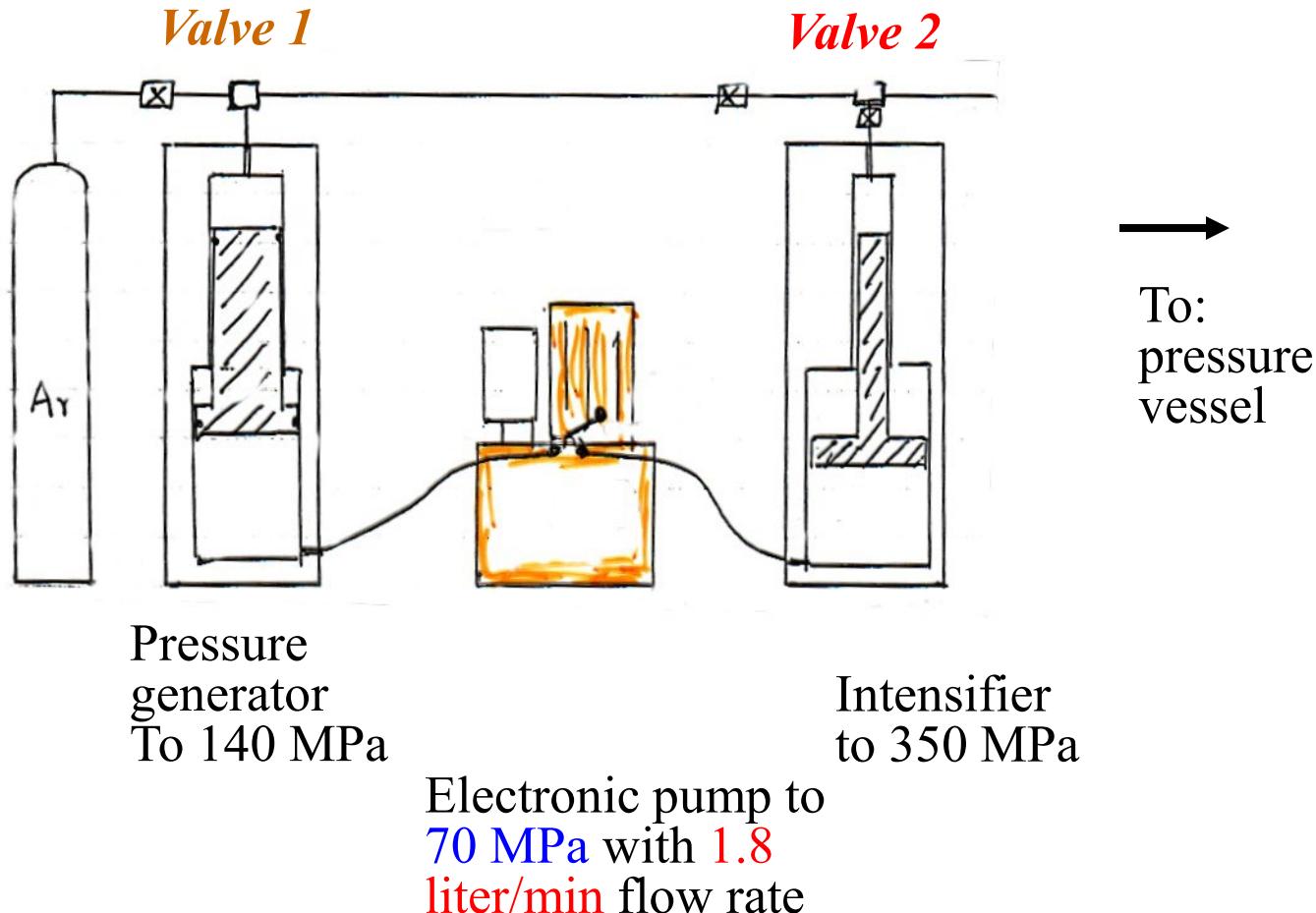
Application:

Used in Paterson and other high-pressure systems to achieve very high pressures, typically in the range of 1–3 GPa.

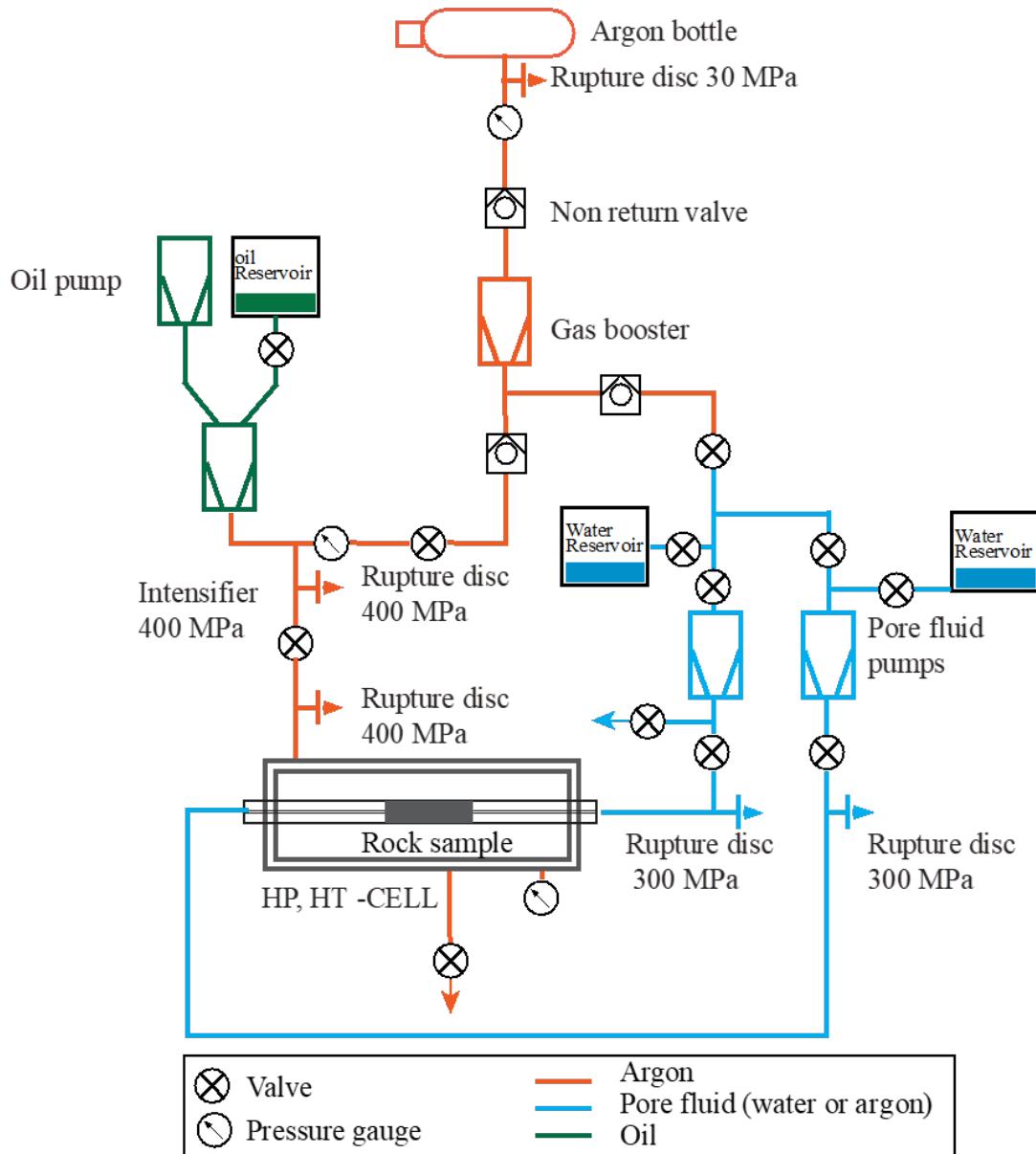


Target apparatus intensifier

2 steps Pressure generating system



2 steps Pressure generating system



Sizes of Pressure Generator and Intensifier

How to determine sizes of intensifier and pressure generator?

High P chamber:

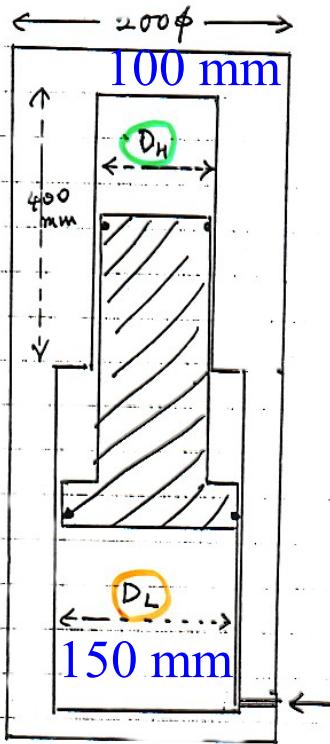
(Pressure generator)

$$D_H = 100 \phi$$

Stroke = 400 mm

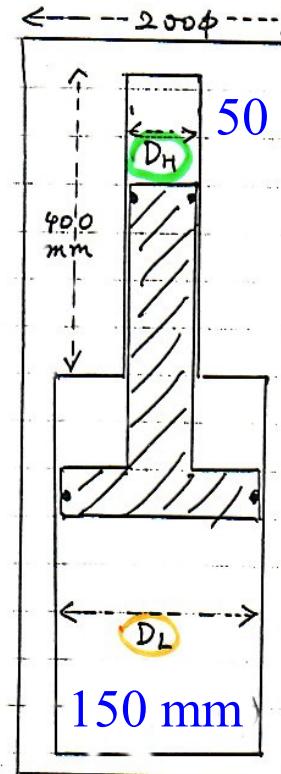
$$V_L = 3.14 \text{ liters}$$

1 stroke = 3.9 min
 $(7.1 \text{ l}) / (1.8 \text{ l/min})$



Pressure generator
To 157 MPa

2.25 times pressure amplification



Intensifier
to 630 MPa

High P chamber:

(Intensifier)

$$D_H = 50 \phi$$

Stroke = 400 mm

$$V_L = 0.785 \text{ liters}$$

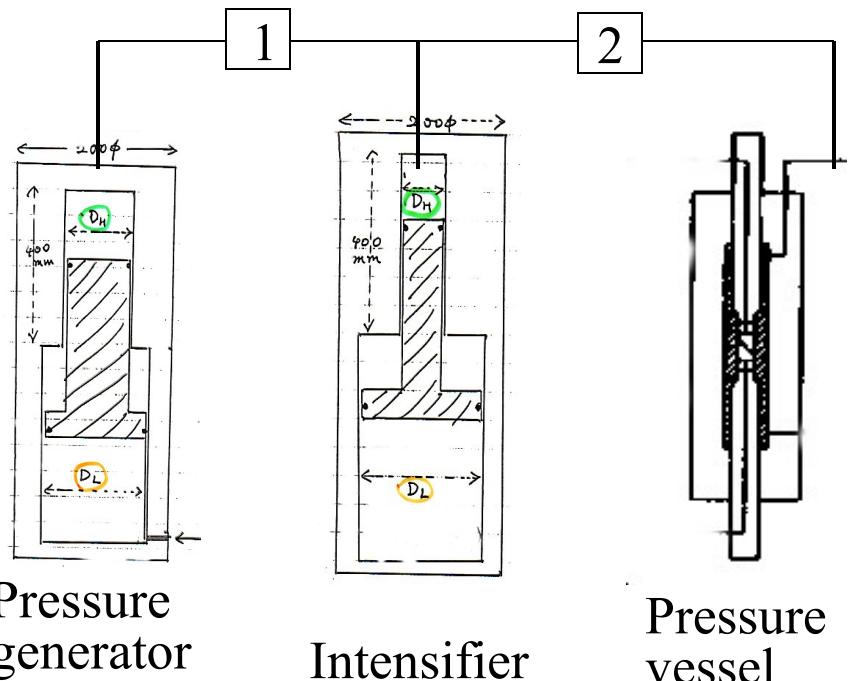
9 times pressure amplification

Pressure steps

Gas bottle = 12 MPa
Total vol. = 4.425 liters

(1) Pressure generator (**PG**), 1 stroke: $4.425 \text{ l} \rightarrow 1.285 \text{ l}$ (3.44 times reduction)
 $12 \text{ MPa} \rightarrow 41 \text{ MPa}$

(2) Close 1, and raise pressure inside **PG** to 41 MPa [vol.: $3.14 \rightarrow 0.913 \text{ l}$]
Then open 1 and raise pressure with **PG** [$(0.913+0.785+0.5) \rightarrow (0.785+0.5)$]
 $41 \text{ MPa} \rightarrow 70 \text{ MPa}$



(3) Close 1, and repeat the same with **PG**: $70 \text{ MPa} \rightarrow 99 \text{ MPa}$

(4) Close 1, and repeat the same with **PG**: $99 \text{ MPa} \rightarrow 128 \text{ MPa}$

(5) Then close 1, and pressurize with “Intensifier”:
 $1.285 \text{ l} \rightarrow 0.5 \text{ l}$
(2.57 times reduction)
 $128 \text{ MPa} \rightarrow 329 \text{ MPa}$

Time ~ 40 minutes

Pressurization Steps with one Intensifier

(1) Pressure generator (**PG**), 1 stroke: $2.2 \text{ l} \rightarrow 0.3 \text{ l}$ (7.33 times reduction)

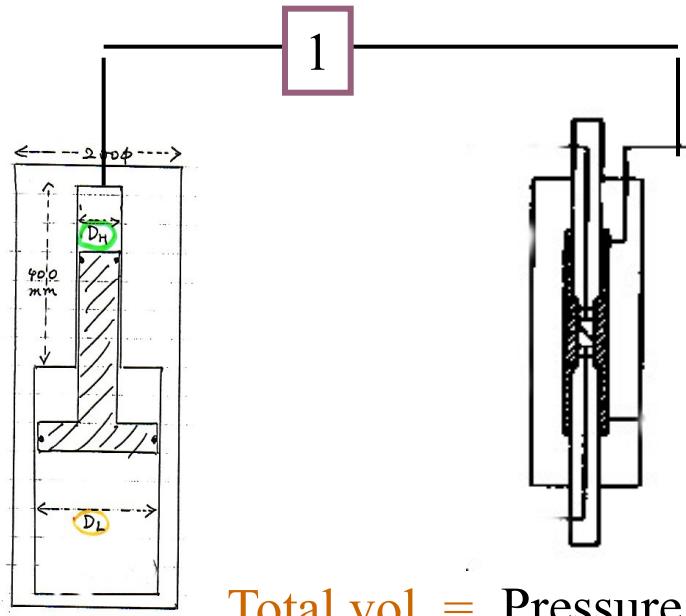
12 MPa → 88 MPa

Gas bottle = 12 MPa

(2) Close 1, and raise pressure inside **Intensifier** to 88 MPa [vol.: $1.9 \rightarrow 0.259 \text{ l}$]

Then open 1 and raise pressure with **Intensifier** [$(0.259+0.3) \rightarrow (0.3)$, 1.863 times]

88 MPa x 1.863 → 164 MPa



1.9 liters

Total vol. =
2.2 liters

0.3 liters

(3) Close 1, and repeat the same with **Intensifier**:

164 MPa → 240 MPa

(4) Close 1, and repeat the same with **Intensifier**:

240 MPa → 316 MPa

Inner diameter = 70ϕ

Stroke = 500 mm, volume = 1.9 liters

Let inner volume of pressure vessel
= 0.3 liter

Is intensifier vessel OK??

